

## Procedure 7.11 - Replacing the Lift Guide

### **IMPORTANT**

Units built before January 23, 1996, have a T-shaped lift guide. If you must replace an older style lift guide, order a lift guide replacement kit from Precor (kit part number:50530-103).

### **Removing the Lift Guide**

1. With the lift set at level 1, turn off the EFX 544 with the circuit breaker, then unplug the power cord from the wall outlet.

### **WARNING**

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. Remove the front and rear covers.
3. Lift the stair arms from the ramp assembly and rotate them towards the back of the EFX 544.
4. Rotate the ramps to the back of the unit. Rest the ramps on the flywheels.
5. Remove the lift motor assembly as described in Procedure 7.10, steps 5 to 12. After removing the lift motor, do not rotate the lift tube. If the tube is rotated, you must recalibrate the lift motor per Procedure 5.3, steps 13 to 22.
6. Remove the screws that secure the lift guide to the EFX 544 frame.
7. Replace the lift guide per Procedure 6.5 steps 5, 6 and 7.
8. Replace the lift motor per Procedure 7.10, steps 15 to 23.
9. Rotate the ramps and stairarms forward.
10. Replace both covers.